



Uncoated



AlTiN Coated



TiCN Coated

**4-Flute, Square & Corner Radius, 30° Helix**

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	Uncoated Part #	AlTiN Coated Part #	TiCN Coated Part #
3/16	.1875	3/4	2-1/2	.020	3/16	—	RE24705	—
3/16	.1875	3/4	2-1/2	.030	3/16	—	RE24706	—
3/16	.1875	1-1/8	3	—	3/16	RE12312	RE12712	RE13112
3/16	.1875	1-1/8	3	.015	3/16	—	RE25004	—
3/16	.1875	1-1/8	3	.020	3/16	—	RE25005	—
3/16	.1875	1-1/8	3	.030	3/16	—	RE25006	—
13/64	.2031	5/8	2-1/2	—	1/4	RE10913	RE11113	RE11313
7/32	.2188	7/16	2	—	1/4	RE10114	RE10314	—
7/32	.2188	5/8	2-1/2	—	1/4	RE10914	RE11114	RE11314
15/64	.2344	3/4	2-1/2	—	1/4	RE10915	RE11115	RE11315
1/4	.2500	1/2	2	—	1/4	RE10116	RE10316	—
1/4	.2500	3/4	2-1/2	—	1/4	RE10916	RE11116	RE11316
1/4	.2500	3/4	2-1/2	.015	1/4	—	RE14716	—
1/4	.2500	3/4	2-1/2	.020	1/4	—	RE14718	—
1/4	.2500	3/4	2-1/2	.030	1/4	—	RE14720	—
1/4	.2500	3/4	2-1/2	.045	1/4	—	RE14722	—
1/4	.2500	3/4	2-1/2	.060	1/4	—	RE14724	—
1/4	.2500	1	4	—	1/4	RE12117	RE12517	RE12917
1/4	.2500	1	4	.015	1/4	—	RE24712	—
1/4	.2500	1	4	.020	1/4	—	RE24713	—
1/4	.2500	1	4	.030	1/4	—	RE24714	—
1/4	.2500	1	4	.045	1/4	—	RE24715	—
1/4	.2500	1	4	.060	1/4	—	RE24716	—
1/4	.2500	1-1/8	3	—	1/4	RE12116	RE12516	RE12916
1/4	.2500	1-1/8	3	.015	1/4	—	RE24707	—
1/4	.2500	1-1/8	3	.020	1/4	—	RE24708	—
1/4	.2500	1-1/8	3	.030	1/4	—	RE24709	—
1/4	.2500	1-1/8	3	.045	1/4	—	RE24710	—
1/4	.2500	1-1/8	3	.060	1/4	—	RE24711	—
1/4	.2500	1-1/2	4	—	1/4	RE12316	RE12716	RE13116
1/4	.2500	1-1/2	4	.015	1/4	—	RE25007	—
1/4	.2500	1-1/2	4	.020	1/4	—	RE25008	—
1/4	.2500	1-1/2	4	.030	1/4	—	RE25009	—
1/4	.2500	1-1/2	4	.045	1/4	—	RE25010	—
1/4	.2500	1-1/2	4	.060	1/4	—	RE25011	—
1/4	.2500	1-1/2	6	—	1/4	RE12317	RE12717	RE13117
1/4	.2500	1-1/2	6	.015	1/4	—	RE25012	—

Tolerances	Diameter	Shank	Radius
1/64"-7/64"	+0.000, -0.001	-0.0001, -0.0004	+0.0002, -0.0002
1/8"-1/2"	+0.000, -0.002	-0.0001, -0.0004	+0.001, -0.001
9/16"-1-1/4"	+0.000, -0.003	-0.0001, -0.0004	+0.001, -0.001



Speeds & Feeds page 216.

